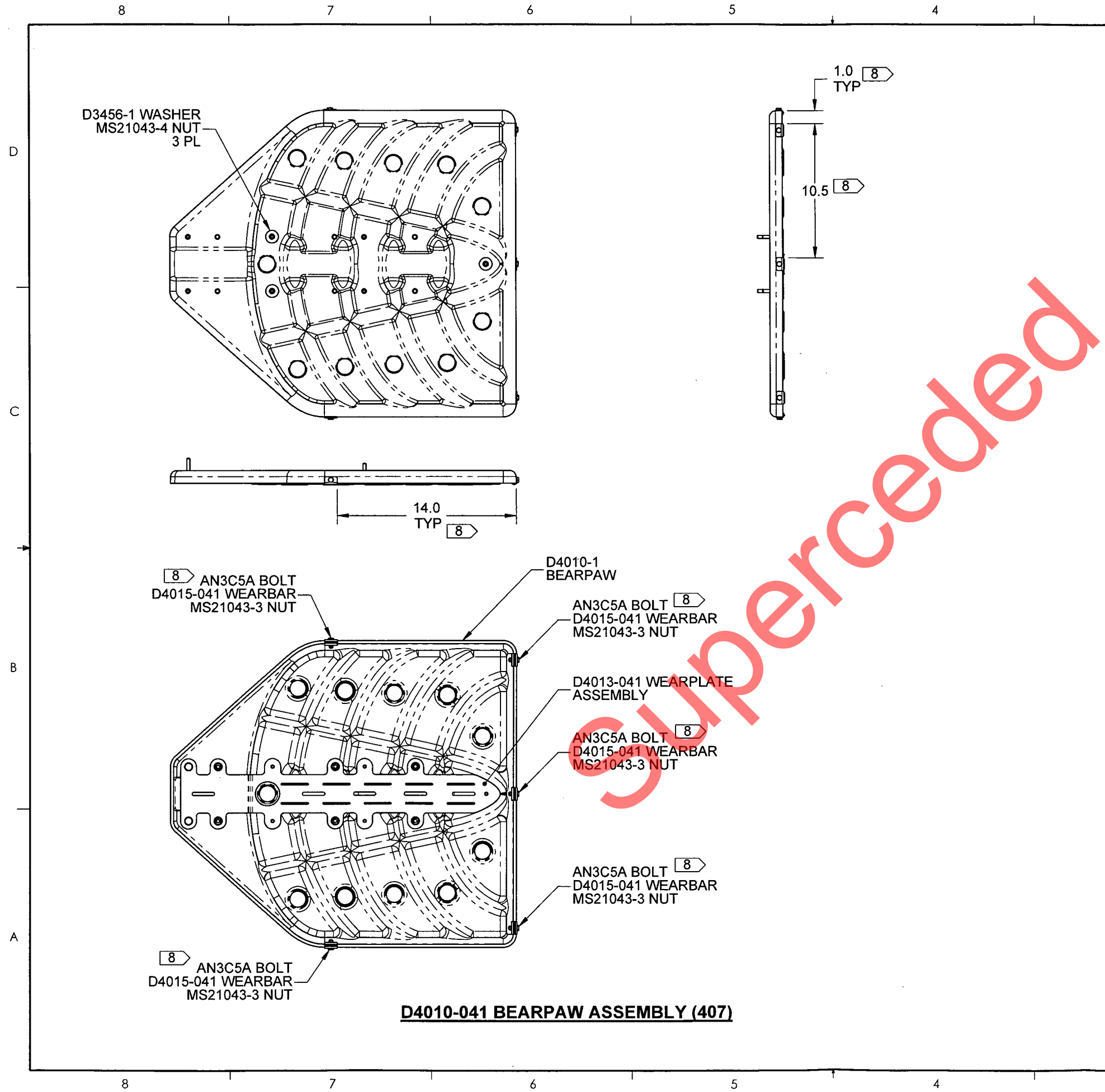


D4010-041 BEARPAW ASSEMBLY (407)

UNDER REVIEW
10.05.06
PER NCR #10-020
RELEASED
2009-11-26
MT

C	OPTIMIZED DESIGN BASED ON FUNCTIONALITY AND TO EASE MANUFACTURING	MB	09.11.10
B	REDESIGNED; ADDED PROVISIONS FOR COMPATIBILITY WITH OEM SKIDTUBES/SADDLES; REDEFINED SOME TOLERANCE	MB	09.11.02
A	NEW ISSUE	MB	09.10.22
REV.	DESCRIPTION	BY	DATE
DESIGN	[Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED	ASS	DRAWING NO.	REV. C
MFG. APPR.	[Signature]	D4010	SHEET 1 OF 3
APPROVED	[Signature]	TITLE	SCALE
DE APPR.	[Signature]	BEARPAW (407)	NTS
DATE	09.11.10	COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



ITEM	QTY -041	P/N	DESCRIPTION
1	X	D4010-041	BEARPAW ASSEMBLY (407)
3	3	D3456-1	WASHER
4	1	D4010-1	BEARPAW
5	1	D4013-041	WEARPLATE ASSEMBLY
6	5	D4015-041	WEARBAR
21	5	AN3C5A	BOLT
22	5	MS21043-3	NUT
23	3	MS21043-4	NUT

UNDER REVIEW
10.05.06
Per NCR 110-020
RELEASED
2009-11-24
MP

- D4010-041 NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 9.41 lbs
 - 8) LOCATE D4015-041 (ITEM 5) AS SHOWN AND TRANSFER DRILL $\varnothing 0.191$ " HOLE FROM D4015-041 TO D4010-1 BEARPAW AND FASTEN USING PRESCRIBED HARDWARE.
 - 9) TORQUE: AN3 NUTS = 15-20 in-lb
AN4 NUTS = 50-70 in-lb

DESIGN	13	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	13		
CHECKED	ALS	DRAWING NO.	REV. C
MFG. APPR.	13	D4010	SHEET 2 OF 3
APPROVED	13	TITLE	SCALE
DE APPR.	13	BEARPAW (407)	NTS
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